



**Bureau de normalisation
du Québec**

**BNQ 3624-135/2015
(R 2026)**

**Unplasticized Polyvinyl Chloride (PVC-U)
Pipe and Fittings — Pipes of 200 mm in Diameter
or Larger for Sewage and Soil Drainage**

STANDARD

BNQ 3624-135/2015
(R 2026)

Unplasticized Polyvinyl Chloride (PVC-U) Pipe
and Fittings — Pipes of 200 mm in Diameter
or Larger for Sewage and Soil Drainage

*Tuyaux et raccords en polychlorure de vinyle non plastifié (PVC-U) — Tuyaux d'un
diamètre supérieur ou égal à 200 mm pour les égouts et le drainage des sols*

Bureau de normalisation du Québec

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This edition reaffirms (reapproves) the edition dated January 21, 2015, which now includes Modification No. 1 dated May 23, 2025 and Modification No. 2 dated December 5, 2025. Consequently, this edition is equivalent to the previous edition.

This document is published in both French and English. In case of incompatibility, the French version prevails.

The decision resulting from the systematic review that will enable to determine whether the current document shall be modified, revised, reaffirmed or withdrawn will be implemented no later than at the end of March 2036.

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FOREWORD

This standard was developed in compliance with the Standards Council of Canada (SCC)'s Requirements and Guidance for standards development organizations. Its reaffirmation was approved by a Standards Development Committee, whose members were:

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1 **PURPOSE AND SCOPE**

This standard specifies the characteristics and test methods relating to pipe and fittings manufactured from unplasticized poly(vinyl chloride) [PVC-U], with a nominal diameter ranging from 200 mm to 1 200 mm.

This standard applies to non-perforated or perforated pipes whose wall is smooth inside and outside, fabricated by single extrusion or by multiple coextruded layers (multilayer wall), and also applies to dual-wall corrugated pipe and to corrugated open-profile pipe, either spiral or ringshaped ribbed.

These pipes are used underground to carry gravity flowing liquids such as sewage lines and soil drainage.

This standard applies to moulded poly(vinyl chloride) fittings of a diameter ranging from 200 mm to 450 mm (with a smooth wall inside and outside). This standard also applies to fittings made from pipe cuttings, whose wall is smooth on the inside and may be smooth on the outside or have solid ribs.

NOTE — In this standard, the term *fabricated fitting* is used for fittings made from pipe cuttings.

This standard was developed to serve as a reference document for conformity assessment activities of specific products.

NOTE — Conformity assessment is defined as the systematic examination of the extent to which a (product, process, service) fulfils specified requirements.

2 **NORMATIVE REFERENCES**

2.1 **GENERAL**

The references below (including any amendment or errata) are normative references, and are therefore considered mandatory. They are essential to the understanding and use of this standard, and are cited in appropriate places in the text.

It should be noted that a dated (normative and informative) reference refers to that specific edition of the reference, while a non-dated reference refers to the latest edition of the reference in question.

NOTE — This standard also cites informative references, which are listed in an annex.