



**Bureau de normalisation
du Québec**

BNQ 2622-951/2025

Precast Concrete Products

**in Accordance with Standards BNQ 2622-126
and BNQ 2622-420 — Certification Protocol**

CERTIFICATION

BNQ 2622-951/2025

Precast Concrete Products in Accordance with Standards
BNQ 2622-126 and BNQ 2622-420 — Certification Protocol

*Produits préfabriqués en béton selon les normes
BNQ 2622-126 et BNQ 2622-420 — Protocole de certification*



Bureau de normalisation du Québec

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FOREWORD

This certification protocol was prepared in consultation with a Certification Protocol Development Committee, whose members were:

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TABLE OF CONTENTS

	Page
1 PURPOSE OF THE DOCUMENT	1
2 SCOPE OF THE PROGRAM	1
3 NORMATIVE REFERENCES	1
3.1 GENERAL	1
3.2 DOCUMENTS FROM STANDARDS BODIES	2
3.3 GOVERNMENT DOCUMENTS	2
4 DEFINITIONS	3
5 CERTIFICATION PROGRAM REQUIREMENTS	4
6 CERTIFICATION RULES OF PROCEDURE	5
6.1 GENERAL RULES OF PROCEDURE	5
6.2 APPLICATION FOR CERTIFICATION	5
6.3 EXAMINATION OF THE DOCUMENTS	5
6.4 INSPECTION VISIT LEADING TO CERTIFICATION	5
6.5 DECISION ON CERTIFICATION AND ISSUING OF THE CERTIFICATE OF CONFORMITY	6
6.6 CONDITIONS FOR MAINTAINING THE CERTIFICATE OF CONFORMITY	7
6.7 PERIODIC INSPECTION VISITS	7
6.8 RENEWAL OF THE CERTIFICATE OF CONFORMITY	7
6.9 ADDITIONS TO THE SCOPE OF THE CERTIFICATE OF CONFORMITY	7
7 PRODUCT MARKING	8
7.1 GENERAL	8
7.2 RIGHTS AND OBLIGATIONS	8
7.3 MARK OF CONFORMITY	8
Annex A — Frequency of periodic inspection visits	9
Annex B — Additional requirement	10

1 PURPOSE OF THE DOCUMENT

The purpose of this certification protocol is to establish the certification requirements, the rules of procedure and the marking requirements applicable for the certification of the following products: concrete pipes, monolithic lateral connections and related parts intended for evacuation of sanitary wastewater and storm water under the requirements of the standard BNQ 2622-126 as well as precast reinforced concrete sewer maintenance holes, catch basins, valve chambers and pumping stations under the requirements of the standard BNQ 2622-420.

NOTE — By extension, the term *valve chambers* also refers to any other underground chamber made of precast reinforced concrete and intended for water or sewage.

This certification protocol is intended for manufacturers who want to have their products recognized as compliant by the Bureau de normalisation du Québec (BNQ).

NOTE — This certification protocol is also intended for owners who want to use the BNQ certification programs addressed by this protocol.

2 SCOPE OF THE PROGRAM

This certification protocol applies to the concrete products mentioned in Chapter 1 that are manufactured according to the requirements of the standards BNQ 2622-126 or BNQ 2622-420.

The certification protocol does not apply to the transport or field placing of these products.

3 NORMATIVE REFERENCES

3.1 GENERAL

This chapter is complimentary to Chapter 3 of the standards BNQ 2622-126 and BNQ 2622-420.

The references below (including any amendment or errata) are normative references, and are therefore considered mandatory. They are essential to the understanding and use of this certification protocol, and are cited in appropriate places in the text.

It should be noted that a dated (normative and informative) reference refers to that specific edition of the reference, while a non-dated reference refers to the latest edition of the reference in question.