



Bureau de normalisation
du Québec

BNQ is a member of the National
Standards System (NSS).

ANNEX TO THE CERTIFICATE

**ARMTEC INC.
(USINE DE SAINT-CLET)**

669, route 201
Saint-Clet, Québec J0P 1S0

BNQ 3624-115/2016-04-11

*Polyethylene (PE) Pipe and Fittings for Soil and Foundation
Drainage*

Page 1 of 2

Certificate number: **729**
Issue date: **2025-11-20**
Expiry date: **2027-11-30**

FLEXIBLE PIPE WITH ANNULAR CORRUGATIONS

Diameter, mm	Type
100*	1, 2 and 3
150	1 and 2
200	1, 2 and 3
250	1 and 2
300	1 and 2

*The 100 mm pipe diameter is certified in black color or in coex (white)

The trade name of these pipes is: Big O (Subdrain Tubing)

1: non-perforated – 2: perforated (0,5 mm to 2,0 mm) – 3: perforated (greater than 2,0 mm).

DESIGNATED FITTINGS COMPATIBLE WITH CERTIFIED PIPES

Diameter, mm	Type	Product code	Manufacturer /trademark
100	Internal Insert Coupler	XFC0413	Gracious Living /Armtec
100	Split Coupler	XFC0411	Haviland /Armtec
150	Internal Insert Coupler	XFC0613	Exiplast/Armtec
200	Internal Insert Coupler	XFC0813	Exiplast/Armtec
200	External Double Bell Snap Coupler	XAC8200	Exiplast/Armtec
250	External Split Coupler	XFC1011	Exiplast/Armtec
300	External Split Coupler	XAC7300	Qualiplast/Armtec

Note. — The designated fittings are not BNQ certified fittings. However, BNQ submit designated fittings to required testing to ensure their compatibility with the certified pipes.

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HISTORY	
Date	Modification description
2015-11-25	Certificate renewal and change of the business name.
2017-11-02	Certificate renewal and addition of a note that the 100 mm certified can be black or coex (white).
2018-09-12	Update of the certificate to 2016 edition of the standard, Name change from ARMTEC LP to AP INFRASTRUCTURE SOLUTION LP (AQUA Q) and Modification of the scope of certification.
2019-05-28	Name change from AP INFRASTRUCTURE SOLUTIONS LP (AQUA Q) (USINE DE SAINT-CLET) to ARMTEC INC. (USINE DE SAINT-CLET).
2019-11-28	Certificate renewal.
2021-04-12	Modification of the scope of certificate: addition of split coupler XCF0411
2021-11-25	Certificate renewal.
2023-11-30	Certificate renewal.
2025-11-20	Certificate renewal.

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