



Bureau de normalisation  
du Québec

BNQ is a member of the National  
Standards System (NSS).

# ANNEX TO THE CERTIFICATE

**ARMTEC INC.**  
**(USINE DE SAINT-CLET)**

669, route 201  
Saint-Clet, Québec J0P 1S0

**BNQ 3624-110/2016-04-29**

*Single-Wall Polyethylene (PE) Pipe and Fittings for Surface  
Water Evacuation, Soil Drainage and Culverts*

Page 1 of 2

Certificate number: **728**

Issue date: **2025-11-20**

Expiry date: **2027-11-30**

## SINGLE WALL PIPES WITH ANNULAR CORRUGATIONS

Diameter, mm	Category	Type
100	R 300	1 and 2
150	R 300	1 and 2
200	R 300	1 and 2

**The trade name of these pipes is: *Boss 1000***

R 300: Minimum stiffness of 300 kPa, at 5 % deflection.

1: non-perforated – 2: perforated.

## DESIGNATED FITTINGS COMPATIBLE WITH CERTIFIED PIPES

Diameter, mm	Type	Product code	Manufacturer /trademark
100	External Double Bell Snap Coupler	437350 (XAC8100)	Exiplast/Aqua Q
150	Internal Insert Coupler	409487 (XFC0613)	Exiplast/Aqua Q
200	External Double Bell Snap Coupler	437352 (XAC8200)	Exiplast/Aqua Q

Note. — The designated fittings are not BNQ certified fittings. However, BNQ submit designated fittings to required testing to ensure their compatibility with the certified pipes.

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HISTORY	
Date	Modification description
2015-11-26	Certificate renewal and change of the business name.
2017-11-02	Certificate renewal.
2018-09-12	Update of the certification to 2016 edition of the standard, Name change from ARMTEC LP to AP INFRASTRUCTURE SOLUTION LP (AQUA Q) and Modification of the scope of certification.
2019-05-28	Name change from AP INFRASTRUCTURE SOLUTIONS LP (AQUA Q) (USINE DE SAINT-CLET) to ARMTEC INC. (USINE DE SAINT-CLET).
2019-11-28	Certificate renewal.
2021-11-25	Certificate renewal.
2023-11-30	Certificate renewal.
2025-11-20	Certificate renewal.

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