



Bureau de normalisation
du Québec

BNQ is a member of the National
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ANNEX TO THE CERTIFICATE

SOLENO LLC

66 Duplainville Road
Saratoga Springs, NY 12866 USA

ASTM F894/2019-02-01

*Polyethylene (PE) Large Diameter Closed Outside Profile Wall
Sewer and Drain Pipe*

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Certificate number: **4367**
Issue date: **2026-07-22**
Expiry date: **2026-10-31**

CLOSED PROFILE PIPE WITH SMOOTH INTERIOR SURFACE

Average Inside Diameter, mm [in]	RSC	Wall profile code	Joining System
610 [24]	160 and 250	CPR-42-006.35	See notes
910 [36]	160 and 250	CPR-42-006.35	See notes
1070 [42]	160 and 250	CPR-42-006.35 and CPR-54-009.49	See notes
1220 [48]	160 and 250	CPR-54-009.49 and CPR-65-013.71	See notes
1500 [59]	160 and 250	CPR-54-009.49, CPR-90-027.02 and CPR-65-015.09	See notes
1680 [66]	160 and 250	CPR-65-013.71 and CPR-90-027.02	See notes
1800 [71]	160 and 250	CPR-65-013.71 and CPR-90-027.02	See notes
2100 [82]	160 and 250	CPR-90-027.02 and CPR-90-031.29	See notes
2440 [96]	250	CPR-110-045.77	See notes
3050 [120]	250	CPR-125-075.50	See notes

The trademark of these pipes is **KUSTOMFLO**.

NOTES — The joining system may be:

- Heat fusion:** single or multi-layer wall plain-end pipe has ends cut at 90 degrees to longitudinal axis.
- Bell and Spigot or Coupling Electrofusion Joint:** consist of an integral electrofusion device built into the spigot and a plain socket or bell end, which come together to form an electrofusion joint.
- Bell and Spigot, Gasketed Type:** The bell and spigot are formed on the pipe or welded to the pipe. Seal is made by a gasket compressed between the spigot and billed ends of the pipe. Recognized solely for soil tight (ST) application.
- Bell and Spigot, Extrusion Weld Type:** The bell and spigot are formed on the pipe or welded to the pipe. Seal is made by a gasket and extrusion welding of the bell and spigot pipe ends.

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HISTORY	
Date	Modification description
2024-10-30	Issuance of certificate.
2025-06-13	Modification of the certificate: add RSC160 and RSC250 for 1500 mm, 1800 mm and 2100 mm.
2025-12-17	Modification of the certificate: add 1070 mm RSC250; 1220 mm and 1680 mm RSC160, RSC250; 3050 mm RSC250.
2026-07-22	Modification of the certificate: add 610 mm and 910 mm RSC250; 1070 mm RSC160 and associate wall profile codes with all products.

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