



**ARMTEC INC.**  
**(USINE DE TILLSONBURG)**  
301, Rokeby sideroad  
Tillsonburg, Ontario N4G 4G9

**BNQ 3624-120/2016-04-26**

*Smooth Inside Wall Open-Profile Polyethylene (PE) Pipe  
and Polyethylene (PE) Fittings for Storm Sewers, Culverts  
and Soil Drainage*

Certificate number: **4214**  
Issue date: **2026-05-11**  
Expiry date: **2026-07-31**

**SMOOTH INSIDE WALL OPEN-PROFILE PIPES**

Diameter, mm	Class	Category	Type
150	A	R320	1 and 2
200	A	R320	1 and 2
250	A	R320	1 and 2
300 (see note)	A	R320	1 and 2
375 (see note)	A	R320	1 and 2
450 (see note)	A	R320	1 and 2
525 (see note)	A	R320	1 and 2
600 (see note)	A	R320	1 and 2
750 (see note)	A and B	R210 and R320	1 and 2
900 (see note)	A and B	R210 and R320	1 and 2
1050	A	R140	1
1200	A	R125	1
1500	A	R95	1

Note. — Joint tightness has been verified (Clause 6.2.4), refer to designated fittings table.

**The trade name of these pipes is: *Boss 2000* and part number must be starting by an "X\_\_\_\_\_"**

R 210: Minimum stiffness of 210 kPa, at 5% deflection.

R 320: Minimum stiffness of 320 kPa, at 5% deflection.

1: non-perforated. — 2: perforated.



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**DESIGNATED FITTINGS COMPATIBLE WITH CERTIFIED PIPES**

Diameter, mm	Type	Product Code	Manufacturer /trademark
150	External Double Bell Snap Coupler	XAC8150	ARMTEC
200	External Double Bell Snap Coupler	XAC8200	ARMTEC
250	External Split Coupler	XAC7250	ARMTEC
300	External Split Coupler	XAC7300	ARMTEC
300	Gasketed bell & spigot water-tight Coupler	B300320SG6 + B300GASKET	ARMTEC
375	External Split Coupler	XAC7375	ARMTEC
375	Gasketed bell & spigot water-tight Coupler	B375320SG6 + B375GASKET.	ARMTEC
450	External Split Coupler	XAC7450	ARMTEC
450	Gasketed bell & spigot water-tight Coupler	B450320SG6 + B450GASKET	ARMTEC
525	External Split Coupler	XAC7525	ARMTEC
525	Gasketed bell & spigot water-tight Coupler	B525320SG6 + B525GASKET	ARMTEC
600	External Split Coupler	XAC7600	ARMTEC
600	Gasketed bell & spigot water-tight Coupler	B600320SG6 + B600GASKET	ARMTEC
750	External Split Coupler	XAC7750	ARMTEC
900	External Split Coupler	XAC7900	ARMTEC
900	Gasketed bell & spigot water-tight Coupler	B900320SG6 + B900GASKET	ARMTEC
1050	External Split Coupler	SC-421050-1	QUALIPLAST

Note. — The designated fittings are not BNQ certified fittings. However, BNQ submit designated fittings to required testing to ensure their compatibility with the certified pipes.

**THE ANNEX IS AN INTEGRAL PART OF THE CERTIFICATE.**



**Bureau de normalisation  
du Québec**

BNQ is a member of the National  
Standards System (NSS).

# ANNEX TO THE CERTIFICATE

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HISTORY	
Date	Description
2024-07-23	Issuance of certificate.
2025-06-09	Update of the certificate: add 300 mm to 600 mm Water-Tightness and designated fittings.
2026-03-23	Update of the certificate: Add 750 mm R210, class B, type2; 750 mm R320, class A, type 2; 900 mm R210, class B, type 2; 900 mm R320, class A, type 2; 1200 mm R125, class A, type 1; 1500 mm R95, class A, type 1 and add gasketed bell & spigot water-tight Coupler for 750 mm and 900 mm. According to the visit conducted on March 20, 2025: Add 300 mm, 375 mm, 450 mm, 525 mm, 600 mm, type 2.
2026-05-11	Update of the certificate: Add 150 mm R320, class A, type2; 200 mm R320, class A, type 2; 250 mm R320, class A, type 2; 1050 mm R140, class A, type 1 and add External Split Coupler for 1050 mm (SC-421050-1).

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