



Bureau de normalisation  
du Québec

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# ANNEX TO THE CERTIFICATE

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**ARMTEC INC.**  
**(USINE DE TILLSONBURG)**  
301, Rokeby sideroad  
Tillsonburg, Ontario N4G 4G9

**BNQ 3624-120/2016-04-26**

*Smooth Inside Wall Open-Profile Polyethylene (PE) Pipe  
and Polyethylene (PE) Fittings for Storm Sewers, Culverts  
and Soil Drainage*

Certificate number: **4214**  
Issue date: **2025-06-09**  
Expiry date: **2026-07-31**

## SMOOTH INSIDE WALL OPEN-PROFILE PIPES

Diameter, mm	Class	Category	Type
150	A	R 320	1
200	A	R 320	1
250	A	R 320	1
300 (see note)	A	R 320	1
375 (see note)	A	R 320	1
450 (see note)	A	R 320	1
525 (see note)	A	R 320	1
600 (see note)	A	R 320	1
750	A	R 320	1
900	A	R 320	1

Note. — Joint tightness has been verified (Clause 6.2.4), refer to designated fittings table.

**The trade name of these pipes is: *Boss 2000* and part number must be starting by an “X\_\_\_\_\_”**

R 210: Minimum stiffness of 210 kPa, at 5% deflection.

R 320: Minimum stiffness of 320 kPa, at 5% deflection.

1: non-perforated. — 2: perforated.

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DESIGNATED FITTINGS COMPATIBLE WITH CERTIFIED PIPES			
Diameter, mm	Type	Product Code	Manufacturer /trademark
150	External Double Bell Snap Coupler	XAC8150	ARMTEC
200	External Double Bell Snap Coupler	XAC8200	ARMTEC
250	External Split Coupler	XAC7250	ARMTEC
300	External Split Coupler	XAC7300	ARMTEC
300	Gasketed bell & spigot water-tight Coupler	n.a.	ARMTEC
375	External Split Coupler	XAC7375	ARMTEC
375	Gasketed bell & spigot water-tight Coupler	n.a.	ARMTEC
450	External Split Coupler	XAC7450	ARMTEC
450	Gasketed bell & spigot water-tight Coupler	n.a.	ARMTEC
525	External Split Coupler	XAC7525	ARMTEC
525	Gasketed bell & spigot water-tight Coupler	n.a.	ARMTEC
600	External Split Coupler	XAC7600	ARMTEC
600	Gasketed bell & spigot water-tight Coupler	n.a.	ARMTEC
750	External Split Coupler	XAC7750	ARMTEC
900	External Split Coupler	XAC7900	ARMTEC

Note. — The designated fittings are not BNQ certified fittings. However, BNQ submit designated fittings to required testing to ensure their compatibility with the certified pipes.

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HISTORY	
Date	Description
2024-07-23	Issuance of certificate.
2025-06-09	Update of the certificate: add 300 mm to 600 mm Water-Tightness and designated fittings.

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