



Bureau de normalisation
du Québec

BNQ is a member of the National
Standards System (NSS).

ANNEX TO THE CERTIFICATE

IDEAL PIPE

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100-1100 Ideal Drive
Thorndale (Ontario) N0M 2P0

BNQ 3624-120/2016-04-26

*Smooth Inside Wall Open-Profile Polyethylene (PE) Pipe and
Polyethylene (PE) Fittings for Storm Sewers, Culverts and Soil
Drainage*

Certificate number: **3549**
Issue date: **2025-06-27**
Expiry date: **2027-06-30**

SMOOTH INSIDE WALL OPEN-PROFILE PIPES

Diameter, mm	Class	Category	Type
375	A	R320	1 and 2
450	A	R320	1 and 2
525	A	R320	1 and 2
600	A	R320	1 and 2
750	A	R320	1 and 2

The trade names of these pipes are:

- N-12 ST with Integral Bell and Spigot joining system or plain end assembly with split coupler;
- N-12 WT with Watertight Integral Bell and Spigot joining system.

R 210: Minimum Stiffness of 210 kPa, at 5 % deflection.

R 320: Minimum Stiffness of 320 kPa, at 5 % deflection.

1: non-perforated – 2: perforated.

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DESIGNATED FITTINGS COMPATIBLE WITH CERTIFIED PIPES

Diameter, mm	Type	Product Code	Manufacturer
375	Integral Bell and Spigot	15810020IBEA+1588MG	ADS/Hancor (A/H)
375	Watertight Integral Bell and Spigot	15650020IBEA+1566MG	ADS/Hancor (A/H)
375	Split Coupler	1565AA	ADS
450	Integral Bell and Spigot	18810020IBEA+1888MG	ADS/Hancor (A/H)
450	Watertight Integral Bell and Spigot	18650020IBEA+1866MG	ADS/Hancor (A/H)
450	Split Coupler	1865AA	ADS
525	Integral Bell and Spigot	21810020IBEA+2188MG	ADS/Hancor (A/H)
525	Watertight Integral Bell and Spigot	21650020IBEA+2166MG	ADS/Hancor (A/H)
525	Split Coupler	2165AA	ADS
600	Integral Bell and Spigot	24810020IBEA+2488MG	ADS/Hancor (A/H)
600	Watertight Integral Bell and Spigot	24650020IBEA+2466MG	ADS/Hancor (A/H)
600	Split Coupler	2465AA	ADS
750	Integral Bell and Spigot	30810020IBEA+3088MG	ADS/Hancor (A/H)
750	Watertight Integral Bell and Spigot	30650020IBEA+3066MG	ADS/Hancor (A/H)
750	Split Coupler	3065AA	ADS

NOTE — The designated fittings are not BNQ certified fittings. However, BNQ submit designated fittings to required testing to ensure their compatibility with the certified pipes.

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HISTORY	
Date	Modification description
2019-06-13	Issuance of certificate.
2020-03-13	Addition of designated 375 mm, 450 mm and 525 mm Split Couplers.
2020-09-14	Addition of designated 600 and 750 Split Couplers.
2021-06-18	Renewal of certificate.
2023-06-28	Renewal of certificate.
2025-06-27	Renewal of certificate.

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