



**Bureau de normalisation
du Québec**

BNQ is a member of the National
Standards System (NSS).

ANNEX TO THE CERTIFICATE

Page 1 of 2

IPEX INC.

ST-LAURENT PLANT

6665, chemin St-François
Montréal, Québec H4S 1B6

CSA B137.3.1/2017-01-01

*Molecularly Oriented Polyvinyl Chloride (PVCO) Pipe for
pressure applications*

Certificate number: **2943**

Issue date: **2026-03-19**

Expiry date: **2026-08-31**

ALL CERTIFIED PIPES ARE CIOD OUTSIDE DIAMETER TYPE

Commercial Name	Pressure Rating (kPa)	Nominal Pipe Size (NPS) inches (mm)
Bionax	PR1620	6 (150)
Bionax	PR1620	8 (200)
Bionax	PR1620	10 (250)
Bionax	PR1620	12 (300)
Bionax	PR1620	14 (350)
Bionax	PR1620	16 (400)
Bionax	PR1620	18 (450)
Bionax	PR1140	16 (400)
Bionax	PR1140	18 (450)

THE ANNEX IS AN INTEGRAL PART OF THE CERTIFICATE.



IPEX INC.
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HISTORY	
Date	Description
2018-09-24	Modification of certificate, addition of the following products to the scope: - Bionax NPS 6" (150 mm) PR 1620. - Bionax NPS 8" (200 mm) PR 1620.
2019-02-14	Modification of certificate, addition of the following products to the scope: - Bionax NPS 14" (350 mm) PR 1620. - Bionax NPS 18" (450 mm) PR 1150
2019-11-04	Modification of the nominal pressure for PR1140. Modification of certificate, addition of the following products to the scope: - Bionax NPS 16" (400 mm) PR 1140. - Bionax NPS 16" (400 mm) PR 1620 Upgrade of the certification according to the new standard CSA B137.3.1-17 and the T.I.L. # MSE-70.
2020-07-20	Modification of certificate, addition of the following product to the scope: - Bionax NPS 18" (450 mm) PR 1620.
2020-08-31	Renewal of certificate.
2022-08-05	Renewal of certificate.
2024-08-15	Renewal of certificate.
2026-03-19	Modification of certificate: certification updated in accordance with CSA Standard B137.3.1-17, 2023-03-01 version.