



Bureau de normalisation
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ANNEX TO THE CERTIFICATE

ADVANCED DRAINAGE SYSTEMS, INC.

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250A, boul. Industriel
Saint-Germain-de-Grantham, Québec J0C 1K0

BNQ 3624-120/2016-04-26

*Smooth Inside Wall Open-Profile Polyethylene (PE) Pipe and
Polyethylene (PE) Fittings for Storm Sewers, Culverts and Soil Drainage*

Certificate number: **1514**

Issue date: **2025-04-04**

Expiry date: **2027-04-30**

SMOOTH INSIDE WALL OPEN-PROFILE PIPES

Diameter, mm	Class	Category	Type
300	A and B	R210 and R320	1 and 2
375	A and B	R210 and R320	1 and 2
450	A and B	R210 and R320	1 and 2
525	A	R320	1 and 2
600	A and B	R210 and R320	1 and 2
750	A and B	R210 and R320	1 and 2
900	A	R320	1 and 2

The trade names of these pipes are:

- N-12 ST with Bell and Spigot joining system;
- N-12 WT with watertight Bell and Spigot joining system;
- N-12 with Plain End Pipe joining system.

R 210: Minimum Stiffness of 210 kPa, at 5 % deflection.

R 320: Minimum Stiffness of 320 kPa, at 5 % deflection.

1: non-perforated – 2: perforated.



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DESIGNATED FITTINGS COMPATIBLE WITH CERTIFIED PIPES			
Diameter, mm	Type	Product Code	Manufacturer
300	Integral Bell and Spigot	12850020DW+1288MG	ADS/Hancor (A/H)
300	Integral Bell and Spigot	12810020DW+1288MG	ADS/Hancor (A/H)
300	Integral Bell and Spigot	12850020IBEA+1288MG	ADS/Hancor (A/H)
300	Integral Bell and Spigot	12810020IBEA+1288MG	ADS/Hancor (A/H)
300	Watertight Integral Bell and Spigot	12650020IBEA+1266MG	ADS/Hancor (A/H)
300	Split Coupler	1265AA	ADS/Hancor (A/H)
300	Bell-Bell Coupler	1215AA	ADS/Hancor (A/H)
375	Integral Bell and Spigot	15850020DW+1588MG	ADS/Hancor (A/H)
375	Integral Bell and Spigot	15810020DW+1588MG	ADS/Hancor (A/H)
375	Integral Bell and Spigot	15850020IBEA+1588MG	ADS/Hancor (A/H)
375	Integral Bell and Spigot	15810020IBEA+1588MG	ADS/Hancor (A/H)
375	Watertight Integral Bell and Spigot	15650020IBEA+1566MG	ADS/Hancor (A/H)
375	Split Coupler	1565AA	ADS/Hancor (A/H)
375	Bell-Bell Coupler	1515AA	ADS/Hancor (A/H)
450	Integral Bell and Spigot	18850020DW+1888MG	ADS/Hancor (A/H)
450	Integral Bell and Spigot	18810020DW+1888MG	ADS/Hancor (A/H)
450	Integral Bell and Spigot	18850020IBEA+1888MG	ADS/Hancor (A/H)
450	Integral Bell and Spigot	18810020IBEA+1888MG	ADS/Hancor (A/H)
450	Watertight Integral Bell and Spigot	18650020IBEA+1866MG	ADS/Hancor (A/H)
450	Split Coupler	1865AA	ADS/Hancor (A/H)
450	Bell-Bell Coupler	1815AA	ADS/Hancor (A/H)
525	Integral Bell and Spigot	21850020IBEA+2188MG	ADS/Hancor (A/H)
525	Integral Bell and Spigot	21810020IBEA+2188MG	ADS/Hancor (A/H)
525	Watertight Integral Bell and Spigot	21650020IBEA+2166MG	ADS/Hancor (A/H)
525	Split Coupler	2165AA	ADS/Hancor (A/H)
525	Bell-Bell Coupler	2115AA	ADS/Hancor (A/H)
600	Integral Bell and Spigot	24850020DW+2488MG	ADS/Hancor (A/H)
600	Integral Bell and Spigot	24810020DW+2488MG	ADS/Hancor (A/H)
600	Integral Bell and Spigot	24850020IBEA+2488MG	ADS/Hancor (A/H)
600	Integral Bell and Spigot	24810020IBEA+2488MG	ADS/Hancor (A/H)
600	Watertight Integral Bell and Spigot	24650020IBEA+2466MG	ADS/Hancor (A/H)
600	Split Coupler	2411AA	ADS/Hancor (A/H)
600	Bell-Bell Coupler	2415AA	ADS/Hancor (A/H)

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Diameter, mm	Type	Product Code	Manufacturer
750	Integral Bell and Spigot	30850020DW+3088MG	ADS/Hancor (A/H)
750	Integral Bell and Spigot	30810020DW+3088MG	ADS/Hancor (A/H)
750	Integral Bell and Spigot	30850020IBEA+3088MG	ADS/Hancor (A/H)
750	Integral Bell and Spigot	30810020IBEA+3088MG	ADS/Hancor (A/H)
750	Watertight Integral Bell and Spigot	30650020IBEA+3066MG	ADS/Hancor (A/H)
750	Split Coupler	3065AA	ADS/Hancor (A/H)
750	Bell-Bell Coupler	3013AN65	ADS/Hancor (A/H)
900	Integral Bell and Spigot	36850020IBEA+3688MG	ADS/Hancor (A/H)
900	Integral Bell and Spigot	36810020IBEA+3688MG	ADS/Hancor (A/H)
900	Watertight Integral Bell and Spigot	36650020IBEA+3666MG	ADS/Hancor (A/H)

NOTE — The designated fittings are not BNQ certified fittings. However, BNQ submit designated fittings to required testing to ensure their compatibility with the certified pipes.



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HISTORY	
Date	Modification description
2017-04-18	Renewal of certificate.
2018-06-07	Modification of certificate: - update of the certification to 2016 edition of the standard and modification of the scope; - addition of water tightness attribute to the 525 mm pipe.
2018-07-17	Modification of the certificate: update of the fittings product codes.
2019-04-15	Renewal of certificate.
2021-04-14	Renewal of certificate.
2023-04-19	Renewal of certificate.
2025-04-04	Renewal of certificate.

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